

**\*114853\***

Page 1

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Cust Item ID:**

**Start Date:** 21/03/2014      **Start Qty:** 100.00

**\*100\***

**Customer:**

**Required Date:** 24/03/2014      **Req'd Qty:** 100.00

**\*100\***

**Reference:**

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

**Draw Nbr** **Revision Nbr**

D3501 Rev A

100

0.00

**\*100\***

## Hardinge CNC LATHE SMALL

Hardinge

## Memo

0.00

## Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA650 & DWG D3501 ,FOLIO  
REV: DWG REV: A 2-DEBURR AS REQUIRED

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

## Memo

0.00

QC

## Quality Control

120

**QC8- Inspect parts - second check**

0.00

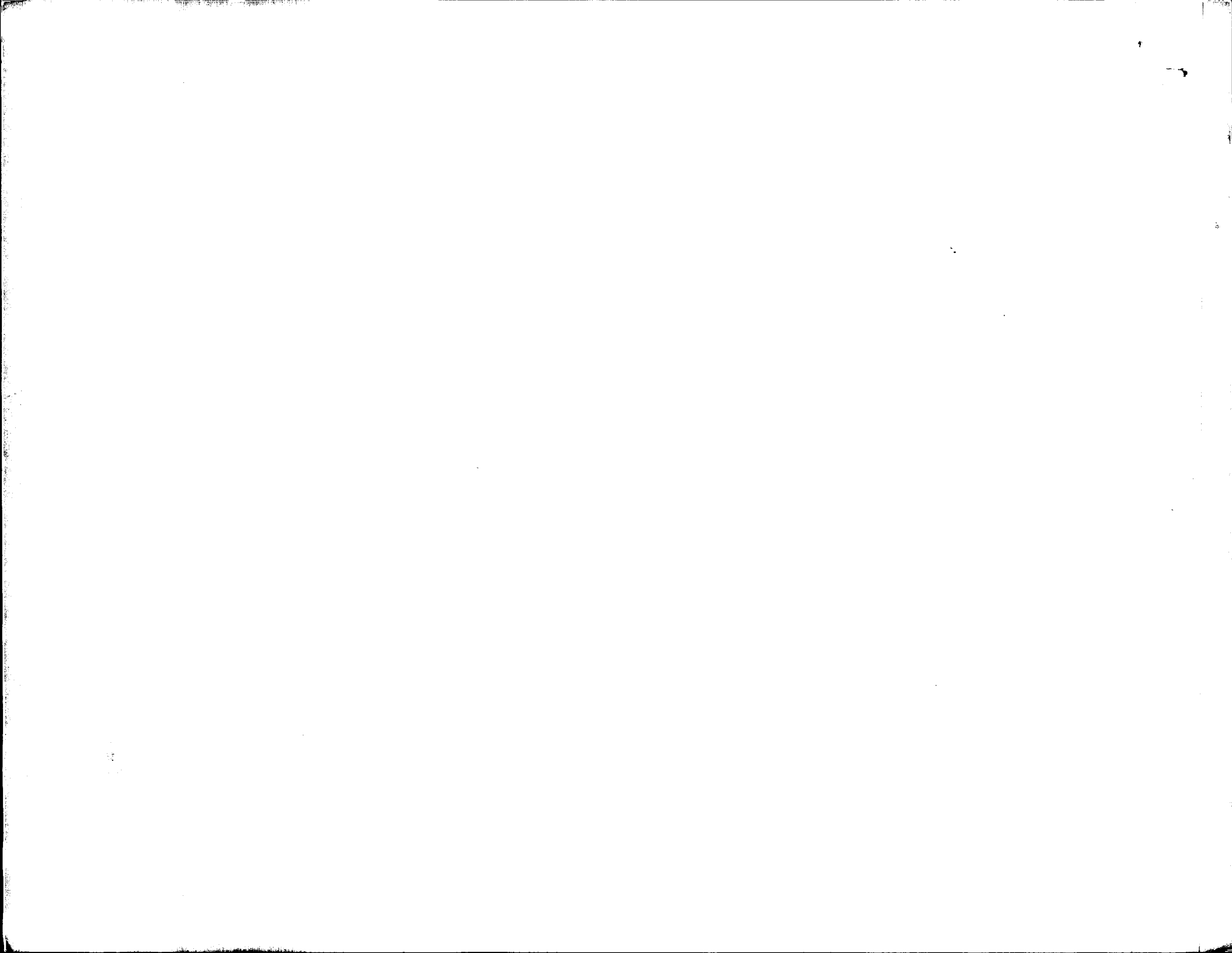
**\*120\***

## Memo

0.00

QC

## Quality Control



**Work Order ID 114853**

March-14-14 3:18:37 PM

**\*114853\***

Page 2

Item ID: D3501-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bushing

Start Date: 21/03/2014 Start Qty: 100.00

**\*100\***

Cust Item ID:

Required Date: 24/03/2014 Req'd Qty: 100.00

**\*100\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: ST052

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

102x DAS 14-03-19  
28  
9-89

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

PL 14-03-20  
MLJ 14-03-19



# Picklist Print

Page 1

March-14-14 3:18:35 PM

Work Order ID: 114853

\*114853\*

Parent Item: D3501-1

\*D3501-1\*

Parent Item Name: Bushing

Start Date: 21/03/2014

Required Date: 24/03/2014

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A New Issue 06-05-09 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased		No		100	f	65.3110	0.0791	9			

\*M303R0 750\*

303 Round Bar 0.750

\*\*

Location

Loc Qty

Loc Code

MAT028

65.311

m127464

65.311

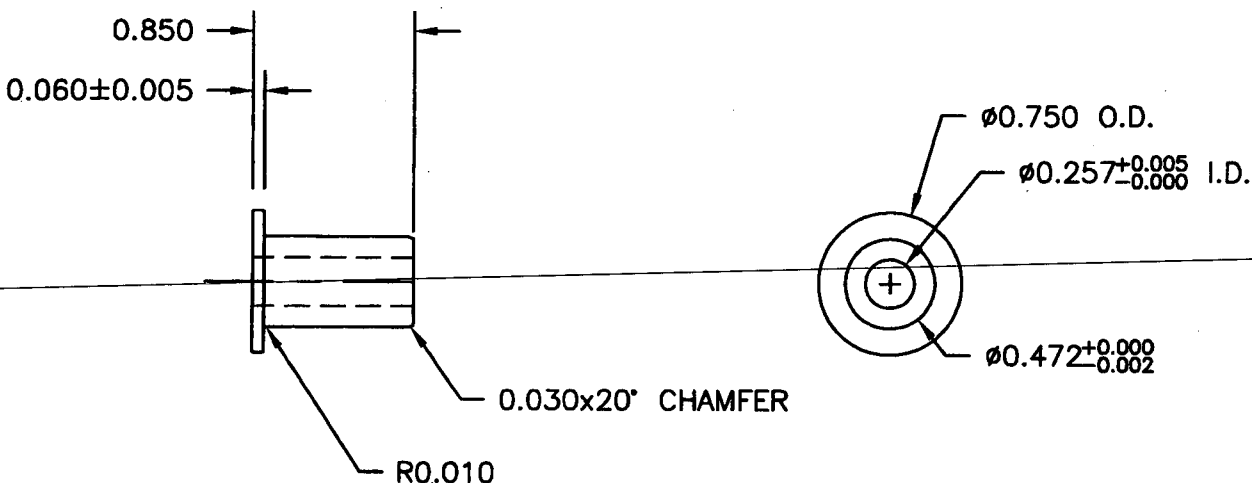
8,666

*ASP*  
14/03/18



**DART**

DESIGN QP	DRAWN BY QP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3501	REV. A SHEET 1 OF 1
DATE 06.04.18		TITLE BUSHING	SCALE 1:1
A	06.04.18	NEW ISSUE	

**D3501-1 BUSHING**

- 1) MATERIAL: AISI 303 SS (REF DART SPEC. M303R)
- 2) FINISH: NONE
- 3) BREAK ALL UNMACHINED SHARP CORNERS 0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

**RELEASED**

06.08.15 H

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11/20/11  
10:00  
40  
10:00